



Your No.1 Source For Laser Printer Parts

WX/8000 & 8100 MAINTENANCE KIT

Replacing the fusing assembly

1. Turn the power switch OFF (button out)
2. Unplug the power cord from the printer. Wait 20 minutes for the printer to cool
3. Open the left door of the printer
4. If the duplex unit is installed, remove it by pushing down on the green tab and sliding it out
5. Two large blue levers release the fuser, **NOT** the grey levers. Release the fuser by rotating the levers down.
6. Remove the fuser by lifting up on the finger handles slightly, while pulling the fuser out of the printer
7. Remove the two orange packing spacers (one on each side) from the new fuser. Slide the new fuser firmly into the printer. Make sure the fuser is pushed into the printer beyond the “lip” of its supporting frame and is completely seated.
8. Rotate the large Blue levers up to lock the fuser in place. (Repeat the previous step if the levers do not rotate.)
9. Install the duplex unit if removed earlier and close the left door.

Replacing the Feed and Separation Rollers

1. Open Tray 2 and pull it out until it stops
2. Remove the tray by lifting the outer end while pulling the tray free of the printer. Repeat steps one and two for tray 3
3. The feed and separation rollers are accessed through the empty paper tray slots (2 per tray)
4. Pinch the protruding tabs and slide each roller off the shaft.
5. Locate the bag in the kit containing 4 rollers. **DO NOT** use the bag containing 2 rollers here.
6. Slide the new rollers onto each shaft until they click into place.
7. Replace Tray 2 & 3

Replacing the Transfer Roller Assembly

1. Open the top cover and remove the toner cartridge

CAUTION: To prevent damage, wear the gloves, **do not touch** the foam roller.



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2. Grasp the blue gear on the left end of the transfer roller assembly and carefully lift it up just enough to clear the retaining clip.
3. Slide the transfer roller assembly to the left to release the shaft on the right end. Remove the transfer roller assembly.
4. After removing the protective packaging, place the right end of the new transfer roller shaft into the hole.
5. Slide the roller assembly to the right until the blue gear on the left is in place.
6. Press the left end of the shaft into the retainer clip
7. Press the metal and black plastic transfer guide down until it snaps into place.
If the guide is not seated, jams will occur
8. Remove the protective gloves, replace the toner cartridge and close the top cover

Replacing the 2000 sheet input tray feed and separation rollers.

1. If the 2000 sheet input tray is attached, the separation and feed rollers are accessed through the right side transfer unit door
2. Use the 2 extra rollers provided in the kit. The remaining 2 rollers, which are not required for the 2000-sheet input tray, they are only used when the optional 2x 500-sheet input tray is installed.
3. Pinch the protruding tabs and slide each roller off the shaft
4. Slide the new roller onto the shaft until they click into place.
5. Repeat steps 14 and 16 for the 2000-sheet input tray rollers

If the 2x 500-sheet input tray is installed, the separation and feed rollers for tray 4 and 5 are accessed like tray 2 & 3. Repeat steps 11 through 17 for the 2x 500-sheet input tray rollers.